

# Technical Information Sheet



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## 2K EPOXY PRIMER 4:1

Art. no. 4238

|                               |   |  |
|-------------------------------|---|--|
| <b>Field of application</b>   | : | Passenger cars, commercial vehicles, coaches and trucks.   |
| <b>Chemical basis</b>         | : | Epoxy resins.  |
| <b>General qualities</b>      | : | Epoxy primer is a high-filling corrosion resistant primer with good resistant to chemicals. Easy to spray. May be sanded wet and dry. Wet-in-wet application is possible.  |
| <b>Auxiliary materials</b>    | : | Epoxy primer Hardener 6225<br>2K PU Thinner  |
| <b>Mixing ratio (volume)</b>  | : | 4:1 (Primer : Hardener), if needed add max. 30% 2K PU Thinner  |
| <b>Physical properties</b>    | : |  |
| Density                       | : | 1,5 kg/L   |
| Flashpoint                    | : | <21°C  |
| % solids (m)                  | : | 72%  |
| VOC                           | : | 420 g/L  |
| <b>Economy</b>                | : | Ca. 9 m <sup>2</sup> /L / 50 µm  |
| <b>Gloss</b>                  | : | Matt   |
| <b>Substrates</b>             | : | On metal (steel, zinc, aluminium)<br>On sanded polyester<br><b>Do not use on aluminium parts wich are subject to movement.</b><br><b>Do not use on anodised aluminium and not applicate on popped aluminium.</b> |
| <b>Finishing materials</b>    | : | 1K and 2K Finishes   |
| <b>Cleaning the equipment</b> | : | Uni Thinner STD 1038   |
| <b>Packaging</b>              | : | 1 and 4 L  |
| <b>Colour</b>                 | : | Grey   |
| <b>Storage life</b>           | : | Under normal storage conditions for up to two years in unopened tins.  |